

5.946 Press (Veneering-)

Press manufacturer	PAUL OTT KG.
Year of manufacturing	1979
Glue mixing manufacturer	OEST GmbH
Year of manufacturing	1994
Glue spreading machine manufacturer	HYMMEN
Year of manufacturing	1995
Trimming & Stacking system, year of make	2003

Technical Data:

Capacity	50 sec/cycle
Glue mixing device, type	73-P1
Glue spreading machine, type	UMA
• Voltage	400 V
• Frequency/Amperage	50/16 Hz/A
Press, type	D99
Size of platen	3.000 x 2.200 mm
Working pressure	320 bar
Specific pressure	6 kp/cm ²
Heating	Thermal oil
Working temperature	128-139 °C
Number of cylinders	9 pieces
Power request	14 kW

Scope of supply:

- Automatic Glue mixing system
- Stack feeding roller conveyor
- Elevator table
- Pneumatic board pusher to Glue spreading machine
- Glue Spreading machine
- Manual transportation system for glued panel
- Manual veneer lay-up station
- Steel belt system for press feeding/out-feeding
- Hydraulic Press complete with all controls, oil pumps etc.
- Press discharge system with elevator table and stacking device
- 90° direction change
- Pneumatic pusher for 90° direction change
- Cross and longitudinal edge trimming system
- 90° direction change
- Stacking system for finished boards
- Stack unloading roller conveyor